Study of Relationship between Cut Angle of Substrate and Characteristics of SAW Resonators with Shape-controlled SiO<sub>2</sub>

形状制御されたSiO<sub>2</sub>膜を有するSAW 共振子の特性と基板のカット角の関係に関する研究

Ryoichi Takayama<sup>1, 2†</sup>, Hidekazu Nakahishi<sup>1</sup>, Rei Goto<sup>1</sup>, Takahiro Satoh<sup>1</sup>and Kenya Hashimoto<sup>2</sup> (<sup>1</sup>Panasonc electronic device. Co., Ltd., <sup>2</sup> Grad. School of Eng., Chiba Univ.)

高山 了一<sup>1,2†</sup>, 中西 秀和<sup>1</sup>, 後藤 怜<sup>1</sup>, 佐藤 隆裕<sup>1</sup>, 橋本 研也<sup>2</sup>(<sup>1</sup>,<sup>0</sup> †ソニックエレクトロニックデバイス, <sup>2</sup>千葉大学 大学院)

## 1. Introduction

The Surface Acoustic Wave (SAW) filters, which are widely used in cellular phones of the universal mobile telecommunication system (UMTS) as key devices. Realization of various filter characteristics is demanded to satisfy the specification of every band in UMTS. The performance of a SAW filter is primarily determined by piezoelectric substrate material properties and SAW filter design. To coat IDT with SiO<sub>2</sub> is often used to improve the temperature characteristics of SAW filter<sup>1-2)</sup>. In general, an additional artifice is needed to realize good filter performance because the SiO<sub>2</sub> coating degrades SAW filter performances<sup>3-5)</sup>. The shape-control of SiO<sub>2</sub>, which we have developed and investigated, is one of the techniques for resolving this problem<sup>4-5)</sup>.

In previous study, we investigated the optimal shape of the SiO<sub>2</sub> layer to bring out good SAW performance of filters in the system<sup>4)</sup>. SiO<sub>2</sub>/IDT/LiTaO<sub>3</sub> А leaky-SAW propagation characteristic is affected by surface conditions of the substrate, and it is known the optimum cut of LiTaO<sub>3</sub> is necessary to be decided with respect to such condition<sup>6</sup>.

In this paper we examine the relationship between a cut angle of substrate and characteristics of SAW resonators with shape-controlled SiO<sub>2</sub> in SiO<sub>2</sub>/IDT/LiTaO<sub>3</sub> system.

# 2. Material and Method

The one-port SAW resonators were employed as test devices. **Fig.1** shows a cross-sectional view of SiO<sub>2</sub>/IDT/LiTaO<sub>3</sub> structure. The SiO<sub>2</sub> layer was deposited above IDTs made of Al-Cu alloy. In this paper, the thickness of SiO<sub>2</sub> layer is fixed to approximately 0.2 $\lambda$ , and the shape parameters EA and ED shown in Fig.1 defining the convex top of SiO<sub>2</sub> is EA≈23° and ED≈0 $\lambda$ respectively. Here,  $\lambda$  is the IDT period (2*p*) of 2.15µm. The number of the IDT electrodes is 300 (150 pair) and the number of reflector electrodes is 100. The aperture length is 20 $\lambda$ . The thickness of IDT electrode is fixed at  $0.07\lambda$ .

For the evaluation of SAW resonator performance, the electromechanical coupling coefficient  $(k^2)$ , the reflection coefficient  $(\gamma)$ , and the quality-factor (Q-factor) at the resonant frequency  $(f_r)$  and that at the antiresonant frequency  $(f_{ar})$  were calculated using following formulas:

$$k^{2} = (\pi/2) (f_{ar}/f_{r}) \tan [(\pi/2) \{(f_{ar} - f_{r})/f_{r}\}]$$
$$\gamma = \pi (f_{u} - f_{L})/(2pf_{0}) \cong \pi (f_{u} - f_{L})/V_{B}$$

where  $V_{\rm B}$  is the BAW velocity of LiTaO<sub>3</sub>. Here  $f_r$  and  $f_{ar}$  were estimated from frequencies giving the maximum and minimum in the admittance  $|Y_{21}|$ , respectively. The upper end of the stop band  $(f_{\rm u})$  was estimated from the frequency of spurious responses which appears at a frequency higher than  $f_{\rm ar}$ . The lower end of the stop band  $(f_L)$  is estimated from  $f_{\rm r}$ .

We also simulated the characteristics of test devices by the finite element method (FEM) / spectrum domain analysis (SDA)<sup>7</sup>).



Fig.1 Cross sectional view of SiO<sub>2</sub>/IDT/LiTaO<sub>3</sub> structure

### 3. Results and Discussion

**Fig.2** shows the frequency dependences of admittance  $(Y_{21})$  of SAW resonators as a function of the rotation angle  $\theta$  for rotated Y-cut LiTaO<sub>3</sub> substrate. It is seen that the magnitude of anti-resonance admittance  $(|Y_{\text{far}}|)$  decreases with  $\theta$ . On the other hand, the magnitude of resonance admittance  $(|Y_{\text{fir}}|)$  takes a maximum at  $\theta = 39$  degree. As the result, highest value of the admittance ratio  $(|Y_{\text{fir}}/Y_{\text{far}}|)$  is achieved when the 42° Y-X LiTaO<sub>3</sub> substrate is used.



Fig.2 Frequency dependences of  $Y_{21}$  of SAW resonators as a function of the rotation angle  $\theta$  for rotated Y-cut LiTaO<sub>3</sub>

The evaluated  $k^2$  and  $\gamma$  are shown in **Fig.3** (a) and (b), respectively. In these figure, simulated results also shown together. In both  $k^2$  and  $\gamma$ , the tendencies of simulation results and experimental results are in good agreement. We see from this figure,  $\theta$  has little effect on  $\gamma$  but  $k^2$  decreases slightly as  $\theta$  increases.

Fig.4 shows the relationship between  $\theta$  and Q-factor of SAW resonators. In this figure, circles show the Q-factor at  $f_{\rm r}$  ( $Q_{\rm r}$ ) and triangles show the Q-factor at  $f_{\rm ar}$  ( $Q_{\rm ar}$ ). In the figure, open circles and triangles indicate the simulation results while black ones indicate the experimental ones. The experiment results agree qualitatively with the simulation. However, experimental  $Q_{\rm r}$  is smaller than the simulation whereas the experimental  $Q_{\rm ar}$  is larger than the simulation. This may be due to lateral power leakage, which was reported to be obvious near the resonance frequency for the LiTaO<sub>3</sub> substrate<sup>8</sup>.

And  $Q_{ar}$  is always higher than  $Q_r$  in the experiment. From these results, we can conclude that optimal balance between  $Q_r$  and  $Q_{ar}$  can be achieved when  $\theta = 39-42$  degree is chosen for the LiTaO<sub>3</sub> substrate.

### 4. Conclusion

We investigated the dependency of characteristics of SAW resonators on the rotation angle  $\theta$  for rotated Y-cut LiTaO<sub>3</sub> substrate in shape-controlled SiO<sub>2</sub>/IDT/LiTaO<sub>3</sub> system when the IDT and SiO<sub>2</sub> thickness are 0.07 $\lambda$  and 0.2 $\lambda$ , respectively. We saw  $\theta$  has little effect on  $\gamma$  but  $k^2$  decreases slightly as  $\theta$  increases. There was different dependency between  $Q_r$  and  $Q_{ar}$  on  $\theta$ . It was shown that LiTaO<sub>3</sub> substrate with the rotation angle  $\theta$  of 39-42 degree gives the optimal balance between  $Q_r$  and  $Q_{ar}$  in this system.

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Fig.3 Rotation angle dependence of  $k^2$  and  $\gamma$  of SAW resonator with shape-controlled SiO<sub>2</sub>. (a)  $k^2$  vs.  $\theta$ , (b)  $\gamma$  vs.  $\theta$ 



Fig.4 relationship between  $\theta$  and Q-factor of SAW resonators

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